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# INSTRUCTION SHEET HOLE PUNCH KIT

## DISASSEMBLY INSTRUCTIONS:

1. UNSCREW TWO BAND CUTTER AND HOLE PUNCH HOLDER MOUNTING SCREWS IN FRONT OF EMBOSSEUR.
2. SET ASIDE BAND CUTTER, SPRING, CUTTER BLADE AND MOUNTING SCREW.

## ASSEMBLY INSTRUCTIONS:

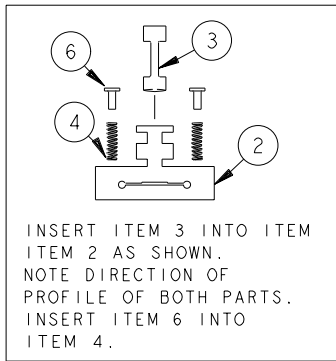


FIG. 1

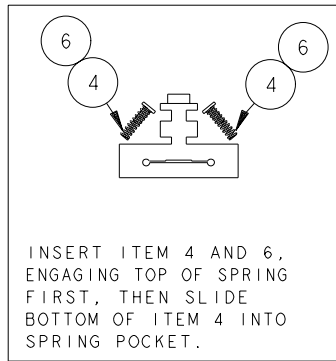


FIG. 2

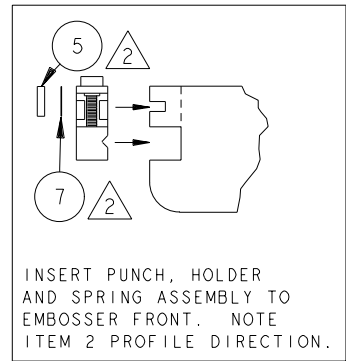


FIG. 3

1. MOUNT ORIGINAL CUTTER BLADE, SPRING, CUTTER AND MOUNTING SCREW
2. ASSEMBLE ITEM 5 SPACER WITHOUT ITEM 7 SHIM FIRST, ASSEMBLE MOUNTING SCREW TO TOOL WITH TORQUE WRENCH SET AT 10 INCH LBS. IF ITEM 3 PUNCH DOES NOT MOVE UP AND DOWN FREELY ADD ITEM 7 SHIM TO ASSEMBLY.
3. REASSEMBLE BAND CUTTER BLADE, CUTTER, SCREWS AND SPRING IN REVERSED MANNER AS IT WAS DISASSEMBLED.

*CAUTION: BEVEL PORTION OF CUTTER BLADE MUST BE MOUNTED TO THE INSIDE.*

4. REPLACE ALL PARTS SHOWN WHEN PUNCH AND OR HOLDER BECOME DULL.

8	ID4127	2	SCREW, SOC. HD #6-32 X 1/2
7	ID4087	2	SHIM, HOLDER .005 X 1/4 X 5/16
6	ID4077	2	RIVET, SPRING SUPP. .062 DIA X .156 LG.
5	ID4067	2	SPACER, FIN. .062 X 1/4 X 5/16
4	ID4037	2	SPRING, COMP. 1/8 X 5/16
3	ID4029	1	PUNCH, 3/16 DIA HOLE
2	ID4013	1	HOLDER, HOLE PUNCH
ITEM	PART NUMBER	QUAN.	DESCRIPTION