

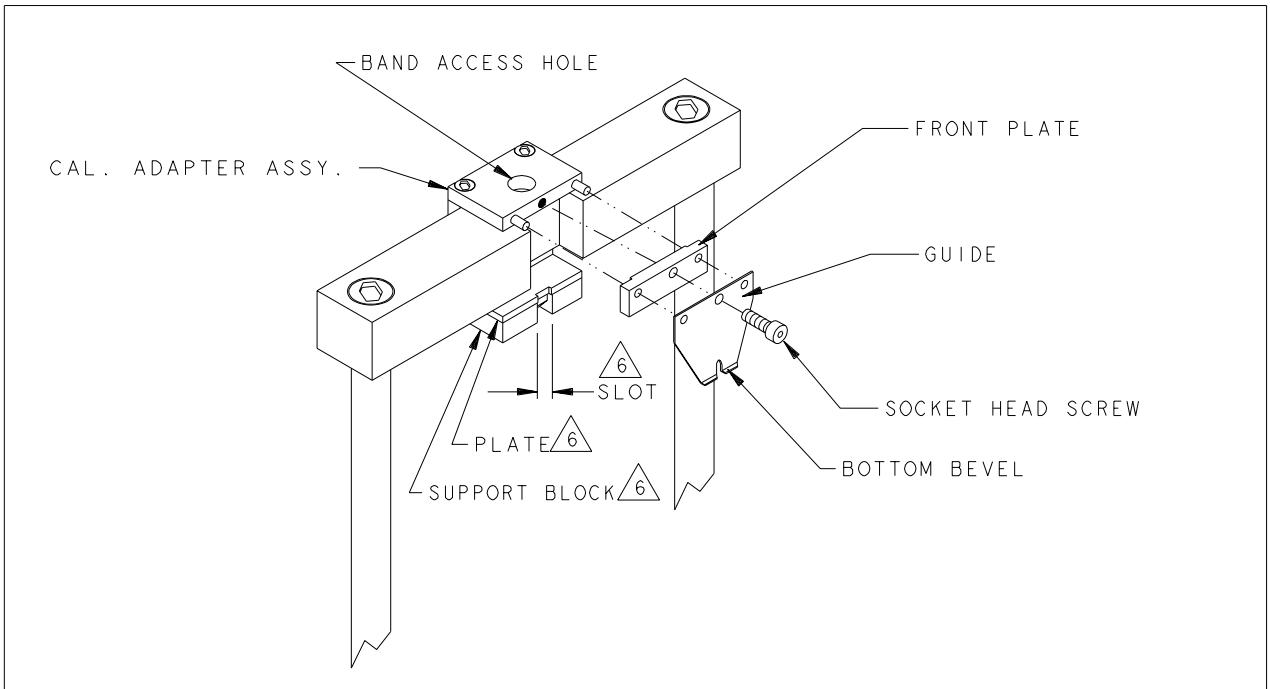


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*INSTALLATION INSTRUCTIONS
CALIBRATION ADAPTER*

P98587



INSTALLATION OF CALIBRATION ADAPTER TO CALIBRATION FRAME

1. REMOVE SOCKET HEAD SCREW, GUIDE AND FRONT PLATE FROM SUPPORT BLOCK ASSEMBLY.
2. MOUNT SUPPORT BLOCK ASSEMBLY TO FIXTURE AS SHOWN.
3. MOUNT FRONT PLATE WITH RELIEF STEP FACING TOWARD SUPPORT BLOCK ASSEMBLY AS SHOWN.
4. ASSEMBLE GUIDE WITH BOTTOM BEVEL FACING AWAY FROM SUPPORT BLOCK ASSEMBLY.
5. INSERT AND TIGHTEN SOCKET HEAD SCREW TO COMPLETE ASSEMBLY.

△ 6 FOR TIE-DEX II TOOL USE ADAPTER NO. A45199.
WITH SUPPORT BLOCK (.465 SLOT) AND PLATE (.255 SLOT).

FOR TIE-DEX II MICRO TOOL USE ADAPTER NO. A45299.
WITH SUPPORT BLOCK (.290 SLOT) AND PLATE (.125 SLOT).

* BOTH ADAPTERS CAN BE MOUNTED ON FRAME SIMULTANEOUSLY.
THE ADAPTER NOT BEING USED CAN BE MOVED ASIDE BUT STILL REMAIN ON FRAME.

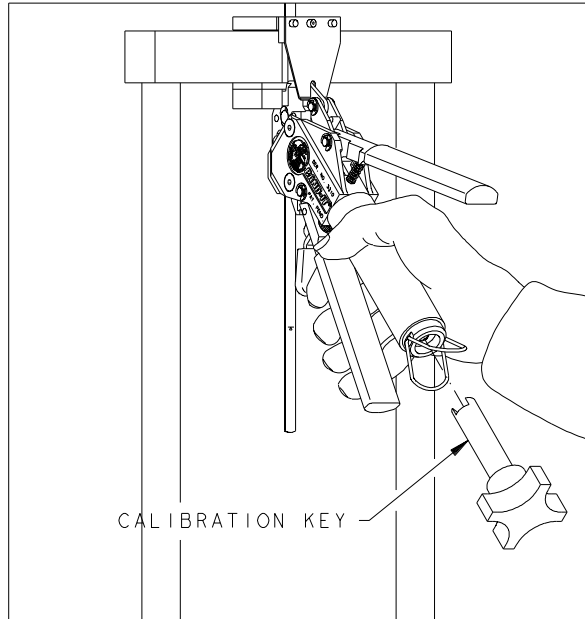


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TIE-DEX II TOOL TIE-DEX II MICRO TOOL CALIBRATION PROCEDURE

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OPTIONAL CALIBRATION FRAME SHOWN (BAND-IT PART NUMBER A09099).

1. READY FIXTURE FOR APPROPRIATE TIE-DEX II TOOL AND BAND. TOOL MUST BE CALIBRATED WITH APPROPRIATE ADAPTER. (SEE NOTE 6 OPPOSITE SHEET).
2. MUST BE CALIBRATED WITH TIE-DEX BAND NO. A10089 FOR TIE-DEX II TOOL NO. A40199. USE MICRO BAND NO. A31189 FOR TIE-DEX II MICRO TOOL NO. A30199.
3. INSERT BAND THRU BAND ACCESS HOLE AND INTO TOOL. POSITION TOOL AS SHOWN. ATTACH OTHER END OF BAND TO FORCE GAUGE (DYNAMOMETER) WITH AT LEAST 250 LBS. LIMIT. SQUEEZE PULL-UP HANDLE AGAINST TOOL BODY REPEATEDLY UNTIL PULL-UP HANDLE LOCKS INTO POSITION. PULL-UP FORCE SHOULD BE AS SPECIFIED. (90-170 LBS. FOR TIE-DEX & TIE-DEX II, 60-90 LBS. OR TIE-DEX II MICRO).
4. TO MAKE NECESSARY ADJUSTMENTS, USE CALIBRATION KEY. TURN CLOCKWISE TO INCREASE, COUNTERCLOCKWISE TO DECREASE TENSION. ONE FULL TURN OF KEY = APPROX. 7 LBS. TO RECHECK TOOL, ALWAYS APPLY UNUSED PORTION OF BAND.
5. TO QUALIFY CALIBRATION, REPEAT STEPS 1 & 2, THREE TIMES.